TF TAYLOR FORGE ENGINEERED SYSTEMS

CAREER OPPORTUNITY

Position:	Assembly A
Location:	Tulsa, OK
Classification:	Full-Time, Non-Exempt

Job Summary:

Assemble Tube bundle skeletons, push tubes and set tube sheets, and other assembly functions of the heat exchangers. Shall collaborate and plan with Production Manager on all operations on components, products and tolerances in order to meet production schedule requirements.

Main Duties/Responsibilities:

- Ensure a safe working environment is maintained at all times.
- Analyze and plan complex non-repetitive tasks.
- Instruct lower level assemblers on proper assembly techniques.
- Layout components or products in preparation for other operations according to drawings, standards, and specifications.
- Measure, cut, splice and thread round bar as required by engineering drawings.
- Perform all types of cutting operations.
- Pressure test equipment and piping systems as required by engineering drawings.
- Clean, drain and flush equipment and piping systems as required by engineering drawings.
- Report abnormal conditions of equipment to Production Manager.
- Layout and cut baffles in different configurations required by engineering drawings
- Install bundles in shells and assemble channels
- Install blind's and pressure test bundle, shell and channel assemblies
- Understand bolt sizing and torque requirements as industry standards
- Understanding tube rolling and fundamentals of the tube expansion process.
- Observe and work in a safe and secure manner, comply with safety rules and procedures.
- Perform small repairs and preventative maintenance on equipment.
- Assist in placing and removing pieces, components, and products to/from the welding area.
- Operate overhead cranes, forklifts, and other mobile equipment for the moving of material, components, and equipment from location to location within the plant.
- Perform general laborer duties as required (i.e. loading and unloading of trucks).
- Keep working area clean and perform housekeeping duties around the plant as required (i.e. pickup tools, roll-up hoses and cables, sweep).

Qualifications:

Any combination of education and experience providing the required skill and knowledge is qualifying. Typical qualifications would be equivalent to:

- Ability to plan and use hand tools and equipment to perform a wide variety of complex tasks involving close tolerances.
- Capable of reading and understanding Engineering drawings, documents.
- Capable of performing math computations involving decimals and fractions.
- Working knowledge of different types of cutting equipment.
- Capable of lifting 50 lbs. up to waist.
- Requires 2 years minimum of job-related work experience.
- Valid driver's license and proof of insurability required

Compensation:

The successful candidate will receive a competitive salary and an attractive benefits package which may include, but is not limited to: medical, dental, life insurance and flexible spending account.

Screening:

All candidates will be subject to drug and alcohol screening and a background check prior to employment.

SUBMISSION

Submit your resume with the <u>applicant data sheet</u> or submit a completed <u>employment application</u> form to:

Postal Mail: 208 N. Iron St. Paola, KS 66071 Attn: Human Resources Email: hr@tfes.com

Taylor Forge is an equal opportunity employer and all qualified applicants will receive consideration for employment. EO/AA Employer/Veterans/Disabled.

OBSERVE ALL SAFETY PRACTICES

The above statements are intended to describe the general nature and level of the work being performed by the people holding this position and shall not be construed as a detailed description of all the work requirements that may be inherent in the job. Incumbents will follow any instructions, and perform any other related duties, as may be required.